

FAGOR



Fagor Automation Corp.
2250 Estes Avenue
Elk Grove Village, IL 60007
e-mail: fagorusa@fagor-automation.com

Tel.: 847-981-1500
Fax.: 847-981-1311

Software Update for
Fagor CNC 8055/ABC and CNC 8040/55i
by using FLASH CARD MEMORY

1. Turn OFF the machine.
2. If Hard Disk (HD-E) is to be installed, install it now by sliding it into empty slot of the CNC rack. Be careful when sliding the unit down the slot since the fit is very tight.
3. Insert the card with the new version in the slot A
4. Put the micro switch below the slot A into position 1
5. Power ON the CNC (turn ON the machine)
6. CNC will start in a special way with just one softkey: "software update". Press this softkey and the new code will be loaded automatically.
7. When the process is finished, the CNC gives the procedure to be followed since that moment: power off the machine, change the switch to the original position, insert the memkey card, and power the machine on again.
8. **Please returned the Flash Card Memory for full credit after the update is finished. Please ship the Card to the address:**

Fagor Automation Corp.
Attention: Flash Card Credit
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