

FAGOR



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CNC 8055/ABC and CNC 8040/55i BACKUP by using MEM-KEY-CARD

1. Turn ON the machine.
2. BACKUP all Machine Parameters tables:
Start with General Machine Parameters, follow the keystroke:
**[MAIN MENU], [F7 +], [F4 MACHINE PARAMETERS],
[F1 GENERAL PARAMETERS], [F6 SAVE], [F3 CARD A]**

Repeat the above keystroke for the rest of the tables that is Axes Parameters, Spindle Parameters, Serial Ports etc. Use **[ESC]** key to step back one level.

3. BACKUP PLC Program, Messages and Errors files, follow the keystroke:
**[MAIN MENU], [F6 UTILITIES], [F2 COPY], [F1 MEMORY],
[F1 PLC PROGRAM], [F2 CARD A], [F1 PLC PROGRAM]**

Repeat the above keystroke for the rest of the files that is PLC MESSAGES and PLC ERRORS. Use **[ESC]** key to step back one level.

4. BACKUP OEM subroutines and other part programs
**[MAIN MENU], [F6 UTILITIES], [F2 COPY], [F1 MEMORY],
type MEMORY (source) part program number, [F6 TO], [F2 CARD A], type
CARD A (destination) part program number, [ENTER]**

Repeat the above keystroke for the rest of the part programs. Use **[ESC]** key to step back one level.